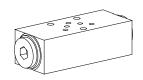


Non-return valve hydraulic pilot Sandwich construction

- Q_{max} = 20 I/min
- p_{max} = 315 bar

NG4-Mini®



DESCRIPTION

Sandwich type non-return valve NG4-Mini with hydraulic pilot with interface according to Wandfluh standard. The valves allow a free flow in one direction and shut off in the opposite direction. 3 different standard versions are available. The steel sandwich body is phosphatised. Good performance data and attractive design are the hall marks of this quality product.

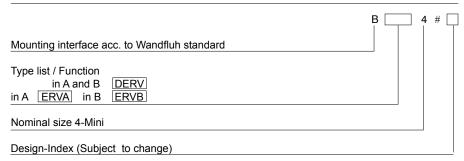
FUNCTION

In the free flow direction, the volume flow opens the valve seat against a spring. The spring helps the valve close in the opposite direction. If pressure builds up in the opposite oil port, this displaces the pilot piston and opens the non-return valve of the closed port. The pilot pressure required is dependet on the pressure held by the valve seat.

APPLICATION

Pilot operated non-return valves are used to shut off pressurised hydraulic cylinders, e.g. in lifting or clamping fixtures, without leaking. The hydraulic cylinder can olny be moved in the shut off direction if a directional valve directs the volume flow into the opposite port and releases the valve. Reliability in operation is increased ba a directional valve which connects both oil ports to the tank in the neutral position. Sandwich type elements NG4-Mini mean that the system is highly flexible and save both space and weight.

TYPE CODE



GENERAL SPECIFICATIONS

Description Non-return valve hydraulic pilot Nominal size NG4-Mini acc. to Wandfluh standard

Construction Sandwich construction

Mounting 3 holes for hexagon socket screw M5

or studs M5

Connections Connection plates

Mulit-station flange subplate Longitudinal stacking system

Ambient temperature -20...+50°C

Mounting position any

Fastening torque $M_D = 5.5 \text{ Nm (Quality 8.8)}$

Weight m = 0.85 kg

HYDRAULIC SPECIFICATIONS

Fluid Mineral oil, other fluid on request

Contamination efficiency ISO 4406:1999, class 20/18/14

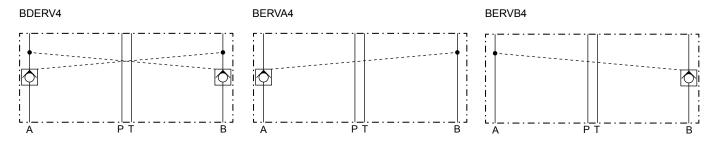
(Required filtration grade ß 10...16≥75)

(refer to data sheet 1.0-50) 12 mm²/s...320 mm²/s

Viscosity range 12 mm²/s...320 mm²/

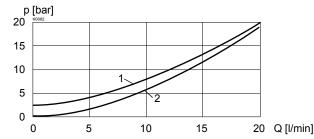
 $\begin{array}{lll} \mbox{Fluid temperature} & -20...+70\,^{\circ}\mbox{C} \\ \mbox{Peak pressure} & p_{\mbox{\scriptsize max}} = 315\,\mbox{bar} \\ \mbox{Opening pressure} & p_{\mbox{\scriptsize o}} = 2\,\mbox{bar} \\ \mbox{Pilot ratio} & i = 1:8 \\ \mbox{Max. volume flow} & Q_{\mbox{\scriptsize max}} = 20\,\mbox{l/min} \\ \end{array}$

SYMBOLS/TYPES

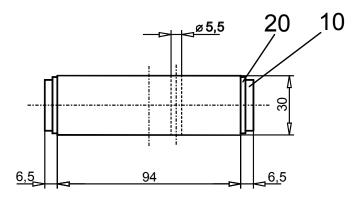


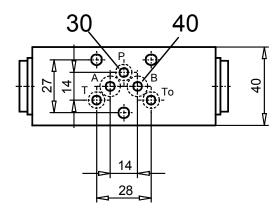


- 1 Pressure drop A --> Cyl. or B --> Cyl. 2 Pressure drop Cyl. --> A or Cyl. --> B with check valve fully open



DIMENSIONS





PARTS LIST

Position	Article	Description
10	239.2003	Plug G1/4"
20	049.2212	Bounded seal 21,5x28,7x2,5
30	160.2052	O-Ring ID 5,28x1,78
40	160.2076	O-Ring ID 7,65x1,78

Technical explanation see data sheet 1.0-100