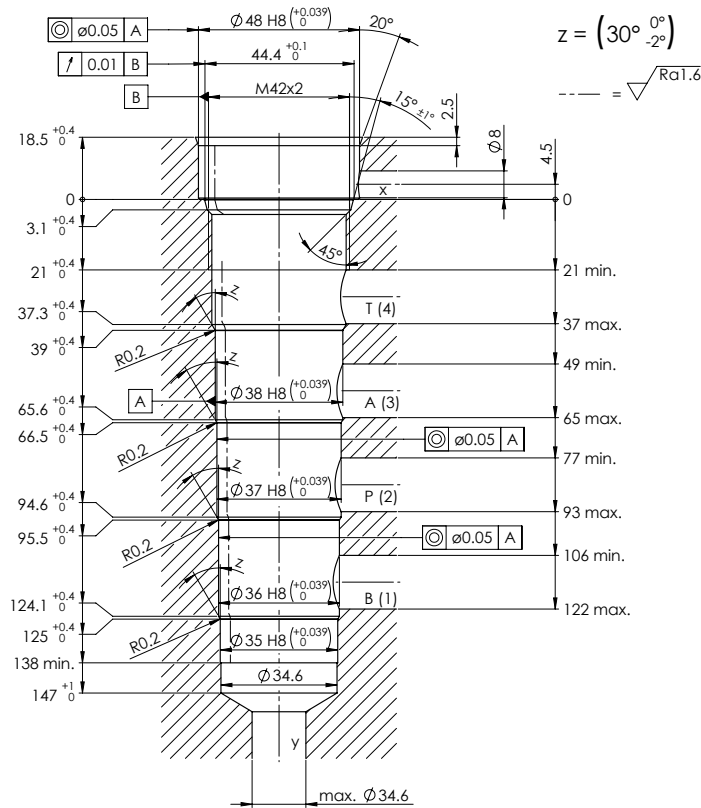
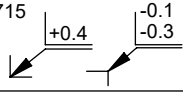
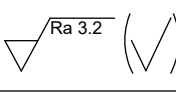


Cartridge cavity Wandfluh standard

**4-way-cavity with
2 pilot ports**

(Drawing-no. 1-1367.4)

Edges according to ISO 13715 	Surface texture 	Length dimensions, curves, chamfers Angles Straightness, flatness Perpendicularity, symmetry Radial runout, axial runout Envelope condition acc. to ISO 14405 ©	Extract general tolerances ISO-2768-1				
			General tolerances ISO 2768	m m H H H	>0,5-3	>3-6	>6-30
			Linear dim.	± 0.1	± 0.1	± 0.2	± 0.3
			Radiuses, chamfer height	± 0.2	± 0.5	± 1	

Cavity tools

Denomination:	Article number:	Content:	Article number:
Ecoline 4-way M42 x 2	983.1800	Form drill Form reamer	

Application

Cartridge type:	Data sheet number:	Cartridge type:	Data sheet number:
WVPPM42	1.10-2410		