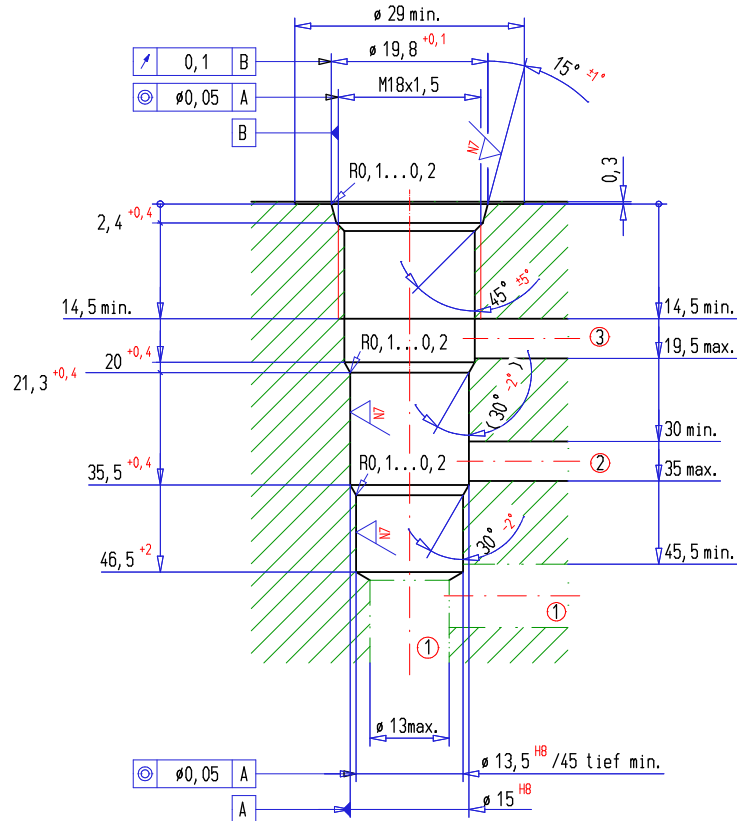
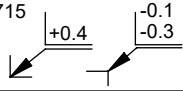
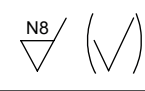


Cartridge cavity Wandfluh standard

3-way-cavity

(Drawing-no. 3-399.4)

Edges according to ISO 13715 	Surface texture 	Length dimensions, curves, chamfers Angles Straightness, flatness Perpendicularity, symmetry Radial runout, axial runout Envelope condition acc. to ISO 14405 ©	m m H H H	Extract general tolerances ISO-2768-1				
				General tolerances ISO 2768	Nominal dim.	>0,5-3	>3-6	>6-30
				Linear dim.	± 0.1	± 0.1	± 0.2	± 0.3
				Radiuses, chamfer height	± 0.2	± 0.5	± 1	

Cavity tools

Denomination:	Article number:	Content:	Article number:
Ecoline 3-way M18 x 1,5	983.0816	Form drill Form reamer	
Tool kit 3-way M18 x 1,5	983.0805	Form drill Form reamer Tap	983.0105 983.0205 983.0600

Application

Cartridge type:	Data sheet number:	Cartridge type:	Data sheet number:
SDSPM18-FG	1.11-2051		
MV.PM18-...	2.2-510		
MVPPM18-...	2.3-610		