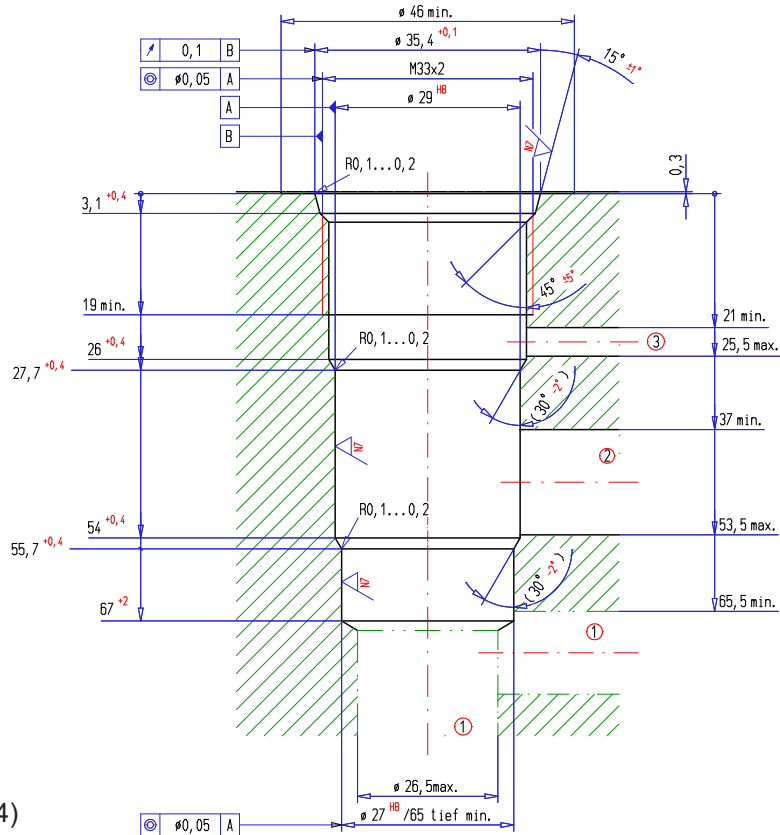
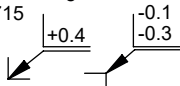


Cartridge cavity ISO 7789-33-06-0-98


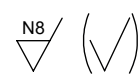
2-way-cavity with pilot port for general function

(Drawing-no. 3-385.4)

Edges according to ISO 13715



Surface texture



General tolerances ISO 2768

Length dimensions, curves, chamfers
 Angles
 Straightness, flatness
 Perpendicularity, symmetry
 Radial runout, axial runout
 Envelope condition acc. to ISO 14405 ⑤

m
m
H
H

Extract general tolerances ISO-2768-1

Nominal dim.	>0,5-3	>3-6	>6-30	>30-120
Linear dim.	±0.1	±0.1	±0.2	±0.3
Radiuses, chamfer height	±0.2	±0.5	±1	

Cavity tools

Denomination:

Ecoline 2-way M33 x 2

Article number:

983.0814

Content:

Form drill
 Form reamer

Article number:

Tool kit 2-way M33 x 2

983.0806

Form drill
 Form reamer
 Tap

983.0106
 983.0206
 983.0602

Application

Cartridge type:

U.FPM33-...
 RNXP33-...

Data sheet number:

2.5-650
 2.7-62

Cartridge type:

Data sheet number: