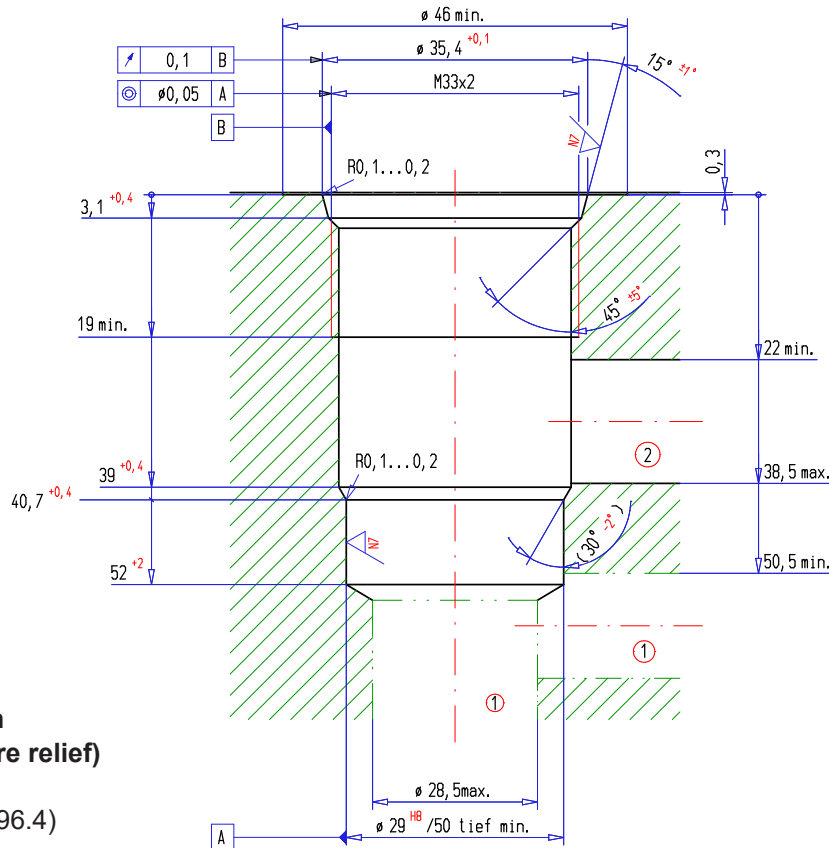
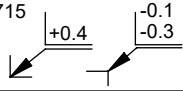
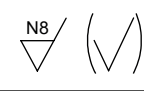


Cartridge cavity ISO 7789-33-01-0-98


2-way-cavity for general function (without pressure relief)

(Drawing-no. 3-396.4)

Edges according to ISO 13715 	Surface texture N8 	Length dimensions, curves, chamfers Angles Straightness, flatness Perpendicularity, symmetry Radial runout, axial runout Envelope condition acc. to ISO 14405 ⑥	m m H H	Extract general tolerances ISO-2768-1				
				General tolerances ISO 2768	Nominal dim.	>0,5-3	>3-6	>6-30
				Linear dim.	±0.1	±0.1	±0.2	±0.3
				Radiuses, chamfer height	±0.2	±0.5	±1	

Cavity tools

Denomination:	Article number:	Content:	Article number:
Ecoline 2-way M33 x 2	983.0811	Form drill Form reamer	
Tool kit 2-way M33 x 2	983.0803	Form drill Form reamer Tap	983.0103 983.0203 983.0602

Application

Cartridge type:	Data sheet number:	Cartridge type:	Data sheet number:
SVSPM33-...	1.11-2075 / 2076	DNPPM33-../ME	2.6-561
SVYPM33-...	1.11-2078/2079 / 2085	QNPPM33-...	2.6-650/651
DNIPM33-...	2.4-552	QNBPM33-...	2.6-655
QZ.PM33-...	2.5-550	QNPPM33-../ME	2.6-659
DNPPM33-...	2.6-550/551	QNVPM33-...	2.6-660
DNVPM33-...	2.6-560	QSPPM33-...	2.6-661