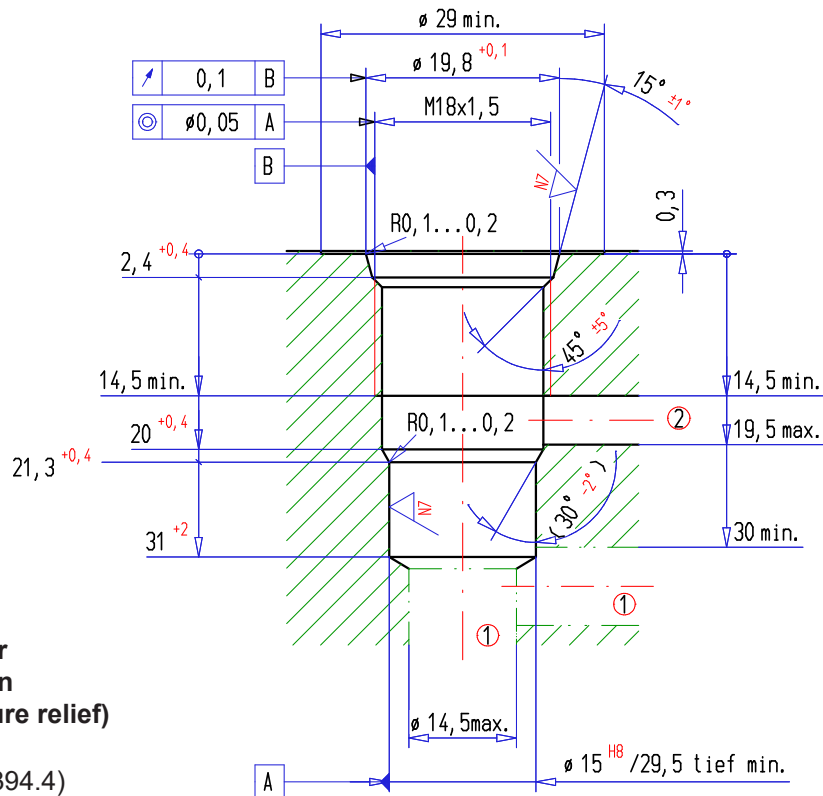
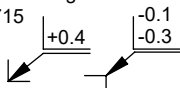


**Cartridge cavity ISO 7789-18-01-0-98**


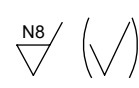
**2-way-cavity for  
general function  
(without pressure relief)**

(Drawing-no. 3-394.4)

Edges according to  
ISO 13715



Surface texture



General  
tolerances  
ISO 2768

Length dimensions, curves, chamfers  
Angles  
Straightness, flatness  
Perpendicularity, symmetry  
Radial runout, axial runout  
Envelope condition acc. to ISO 14405 ©

m  
m  
H  
H  
H

Extract general tolerances ISO-2768-1

Nominal dim.	>0,5-3	>3-6	>6-30	>30-120
Linear dim.	±0.1	±0.1	±0.2	±0.3
Radiuses, chamfer height	±0.2	±0.5	±1	

**Cavity tools**

Denomination:	Article number:	Content:	Article number:
Ecoline 2-way M18 x 1,5	983.0809	Form drill Form reamer	
Tool kit 2-way M18 x 1,5	983.0800	Form drill Form reamer Tap	983.0100 983.0200 983.0600

**Application**

Cartridge type:	Data sheet number:	Cartridge type:	Data sheet number:
SDSPM18-...	1.11-2050	DNIPM18-...	2.4-512
SDYPM18-...	1.11-2052	DR.PM18-...	2.4-610
SDZPM18-...	1.11-2054	QA.PM18-...	2.5-510
SVSPM18-...	1.11-2080	D.PPM18-...	2.6-510
DN.PM18-...	2.4-510		