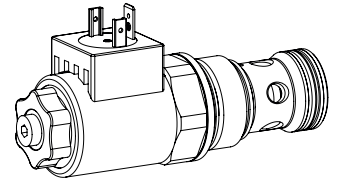


Solenoid operated poppet valve cartridge

- ◆ solenoid operated
- ◆ pilot operated
- ◆ normally open and normally closed
- ◆ 2/2-way
- ◆ $Q_{max} = 150 \text{ l/min}$
- ◆ $p_{max} = 350 \text{ bar}$

M33 x 2
ISO 7789



DESCRIPTION

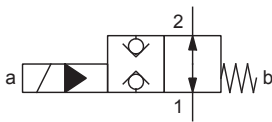
Pilot operated 2/2-way solenoid poppet valve in screw-in cartridge construction for cavity according to ISO 7789. The AB and CB execution is closed in the energised position, the BA and BC execution in the de-energised position. In this, the main spool closes practically leakage-free by means of the applied pressure.

APPLICATION

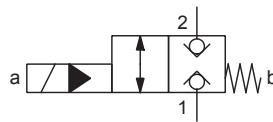
Wandfluh solenoid operated poppet valve cartridges are used where tight closing functions are essential like leakage-free load holding, clamping or gripping. For machining the cartridge cavity in steel and aluminum blocks, cavity tools are available (hire or purchase). Please refer to the data sheets in register 2.13.

SYMBOL

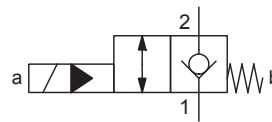
„Normally open“ AB



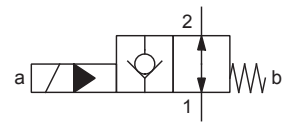
„Normally closed“ BA



„Normally closed“ BC



„Normally open“ CB



TYPE CODE

Poppet valve		S		V		S		PM33		-		-		/		-		#		
Pilot operated																				
Solenoid, Super																				
Screw-in cartridge M33 x 2																				
Designation of symbols acc. to table																				
Nominal voltage U_N	12 VDC	<input type="checkbox"/> G12		115 VAC	<input type="checkbox"/> R115															
	24 VDC	<input type="checkbox"/> G24			230 VAC	<input type="checkbox"/> R230														
	without coil	<input type="checkbox"/> X5																		
Slip-on coil	Metal housing, round	<input type="checkbox"/> W																		
	Metal housing, square	<input type="checkbox"/> M																		
Connection execution																				
Connector socket EN 175301-803 / ISO 4400		<input type="checkbox"/> D																		
Connector socket AMP Junior-Timer		<input type="checkbox"/> J																		
Connector Deutsch DT04-2P		<input type="checkbox"/> G																		
Sealing material	NBR	<input type="checkbox"/>																		
	FKM (Viton)	<input type="checkbox"/> D1																		
Design index (subject to change)																				

1.11-2076

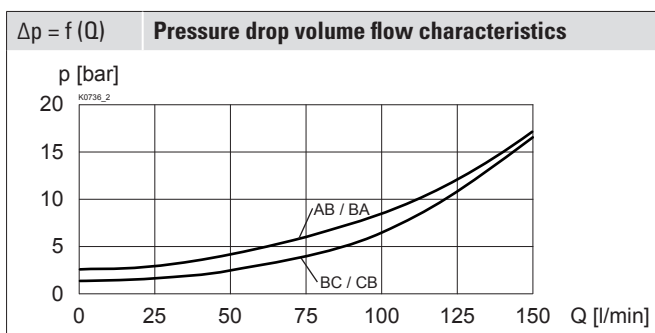
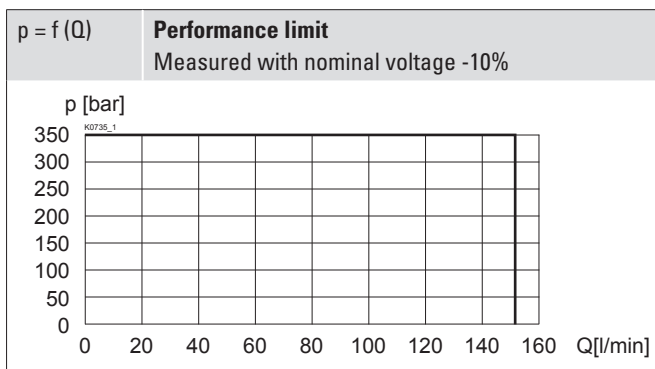
GENERAL SPECIFICATIONS

Designation	2/2-way poppet valve
Construction	Pilot operated
Mounting	Screw-in cartridge construction
Nominal size	M33 x 2 according to ISO 7789
Actuation	Switching solenoid
Ambient temperature	-25...+70 °C (NBR) -20...+70 °C (FKM)
Weight	0,7 kg
MTTFd	150 years

HYDRAULIC SPECIFICATIONS

Working pressure	$p_{max} = 350$ bar
Maximum volume flow	$Q_{max} = 150$ l/min, see characteristics
Opening pressure	1,5 bar 1 → 2 version CB / BC 2,5 bar 1 → 2 version AB / BA 2,5 bar 2 → 1 version AB / BA
Leakage oil	Seat tight, max. 0,15 ml / min (approx. 3 drops / min) at 30 cSt
Fluid	Mineral oil, other fluid on request
Viscosity range	12 mm ² /s...320 mm ² /s
Temperature range fluid	-20...+70 °C
Contamination efficiency	Class 20 / 18 / 14
Filtration	Required filtration grade $\beta_{10...16} \geq 75$, see data sheet 1.0-50

PERFORMANCE SPECIFICATIONS

 Oil viscosity $\nu = 30$ mm²/s


ACTUATION

Actuation	Switching solenoid, wet pin push + pull type, pressure tight
Execution	W.E37 / 16 x 40 (Data sheet 1.1-169) M.E35 / 16 x 40 (Data sheet 1.1-171)
Connection	Connector socket EN 175301 – 803 Connector socket AMP Junior-Timer Connector Deutsch DT04 – 2P

ELECTRICAL SPECIFICATIONS

Protection class	Connection execution D: IP65 Connection execution J: IP66 Connection execution G: IP67 and IP69K
Relative duty factor	100 % DF, W.E37 only up to 50 °C
Switching frequency	5'000 / h
Service life time	10 ⁷ (number of switching cycles, theoretically)
Voltage tolerance	± 10 % with regard to nominal voltage
Standard nominal voltage	12 VDC, 24VDC, 115 VAC, 230 VAC AC = 50 to 60 Hz, rectifier integrated in the connector socket

Note!


Other electrical specifications see data sheet 1.1-169 (slip-on coil W) and 1.1-171 (slip-on coil M)

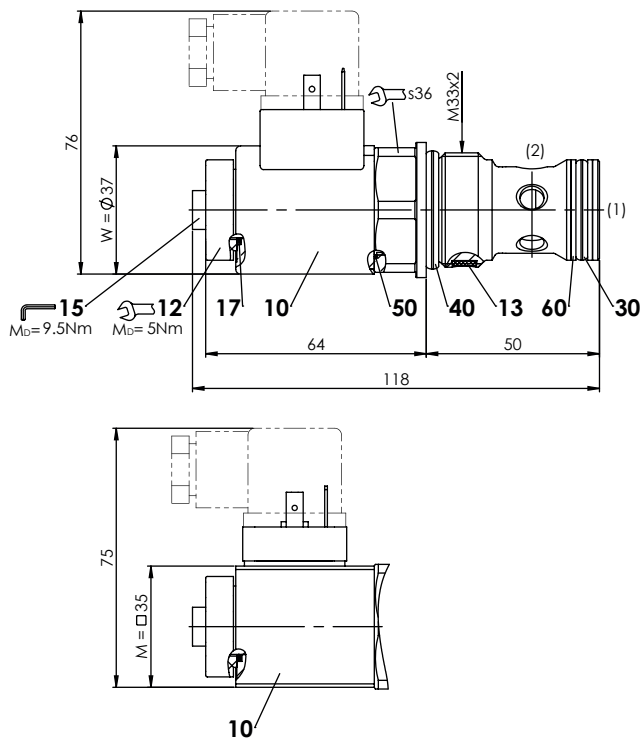
Switching times

Type	Flow direction	Energised	De-energised
SVSPM33	AB 1→2	approx. 100 ms	approx. 60 ms
	AB 2→1	approx. 100 ms	approx. 80 ms
BA	1→2	approx. 30 ms	approx. 100 ms
	2→1	approx. 30 ms	approx. 100 ms
BC	2→1	approx. 30 ms	approx. 70 ms
CB	2→1	approx. 60 ms	approx. 70 ms

Note!

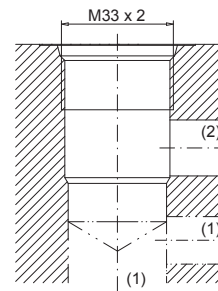

The switching times depend on the volume flow, pressure and viscosity. In case of very large volume flows, the switching time for closing can get considerably longer.

DIMENSIONS



HYDRAULIC CONNECTION

Cavity drawing according to ISO 7789-33-01-0-98



Note!



For detailed cavity drawing and cavity tools see data sheet 2.13-1005

STANDARDS

Mounting interface	ISO 7789
Solenoids	DIN VDE 0580
Connection execution D	EN 175301 – 803
Protection class	EN 60 529
Contamination efficiency	ISO 4406

PARTS LIST

Position	Article	Description
10	206.2... 260.4...	W.E37 / 16 x 40 M.E35 / 16 x 40
12	154.2600	Knurled nut M16 x 1 x 9
13	212.0013	Plastic disc rd 7 x 1,5
15	239.2033	Screw plug HB0 (incl. seal)
17	160.2156	O-ring ID 15,60 x 1,78 (NBR)
30	160.2238 160.6238	O-ring ID 23,81 x 2,62 (NBR) O-ring ID 23,81 x 2,62 (FMK)
40	160.2298 160.6296	O-ring ID 29,82 x 2,62 (NBR) O-ring ID 29,82 x 2,62 (FMK)
50	160.1260	O-ring ID 26,00 x 1,00 (NBR)
60	049.8297	Backup ring PTSM rd 22,1 x 26,6 x 1,4

SEALING MATERIAL

NBR or FKM (Viton) as standard, choice in the type code

SURFACE TREATMENT

- ◆ The cartridge body, the slip-on coil and the armature tube are zinc-nickel coated

ACCESSORIES

Technical explanations	Data sheet 1.0-100
Hydraulic fluids	Data sheet 1.0-50
Filtration	Data sheet 1.0-50
Relative duty factor	Data sheet 1.1-430

INSTALLATION NOTES

Mounting type	Screw-in cartridge M33 x 2
Mounting position	Any, preferably horizontal
Tightening torque	$M_D = 130 \text{ Nm}$ for screw-in cartridge $M_D = 5 \text{ Nm}$ for Knurled nut

MANUAL OVERRIDE

Screw plug (HB0), no actuation possible.
 Optionally HN (K) or HR (K) (pushing) resp. HZ (K) (pulling)
 → See data sheet 1.1-311

Attention! The manual override HZ (H91) cannot be retrofitted.

