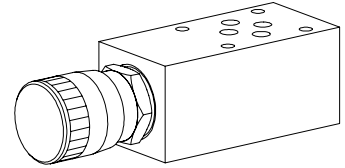


**Throttle valve  
Sandwich construction**

- $Q_{max} = 80$  l/min
- $Q_N = 50$  l/min
- $p_{max} = 350$  bar

**NG6**  
ISO 4401-03


**DESCRIPTION**

Throttle valve sandwich type NG6 with interface acc. to ISO 4401-03. The throttle valve is available in two different variants, namely the standard and the precision throttle (FD). Version FD only available for sandwiches with restriction in A, B, or AB. The turning knob is made from aluminium, all other parts made of steel, have been phosphated.

**FUNCTION**

Using the precision thread adjusting spindle, the restriction of the volume flow can be continuously adjusted. With the spindle fully screwed home, the volume flow is zero, and a metallic edge makes a leak-tight closure. The throttle effect is produced by an annular gap which can be varied in size, or by means of a triangular edge. Because of the nature of the design, there is only a small amount of leakage.

**APPLICATION**

Sandwich type throttle valves can be used anywhere where volume flows have to be infinitely controlled in both directions without taking pressure fluctuations into account. These sandwich valves are ideal for machine tools and also all types of handling operation.

**Attention:**

The throttle spindle in case of ADRP, ADRT and ADRPT is not secured against being unscrewed.

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**TYPE CODE**

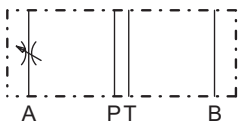
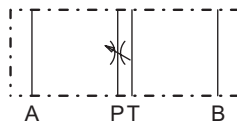
	A	DR	6	-	#
International mounting interface ISO					
Throttle valve					
Restriction in:					
A	A	B	B		
A and B	AB				
P	P	T	T		
P and T	PT				
Nominal size 6					
Additional marking for precision throttle (in A, B or AB only)		FD			
Design-Index (Subject to change)					

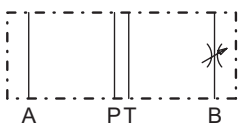
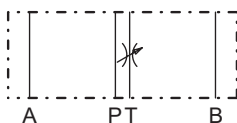
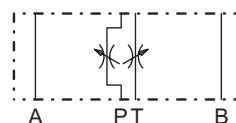
**GENERAL SPECIFICATIONS**

Description	Throttle valve
Nominal size	NG6 acc. to ISO 4401-03
Construction	Sandwich construction
Mounting	4 mounting holes for socket cap screws M5 or studs screws M5
Connections	Threaded connection plates, Multi-flange subplates, Longitudinal stacking system
Ambient temperature	-20...+50° C
Mounting position	any
Fastening torque	$M_D = 5,5$ Nm (Quality. 8.8)
Weight	$m = 1,9$ kg

**HYDRAULIC SPECIFICATIONS**

Fluid	Mineral oil, other fluid on request
Contamination efficiency	ISO 4406:1999, class 20/18/14...21/19/15 (Required filtration grade $\beta_{10...25} \geq 75$ ) refer to data sheet 1.0-50/2
Viscosity range	12 mm <sup>2</sup> /s...320 mm <sup>2</sup> /s
Fluid temperature	-20...+70° C
Peak pressure	$p_{max} = 350$ bar
Nominal volume flow rate	$Q_N = 50$ l/min (throttle at A or B) $Q_N$ at 10 bar valve pressure loss
Max. Volume flow	$Q_{max} = 80$ l/min
Leakage volume flow	Almost leak free with closed restrictor

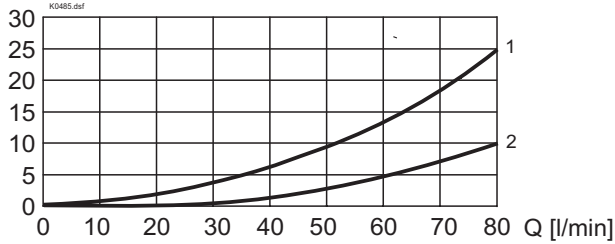
**TYPE LIST / FUNCTION**
**ADRA6**

**ADRP6**

**ADRAB6**

**ADRB6**

**ADRT6**

**ADRPT6**


**CHARACTERISTICS** Oil viscosity  $\nu = 30 \text{ mm}^2/\text{s}$

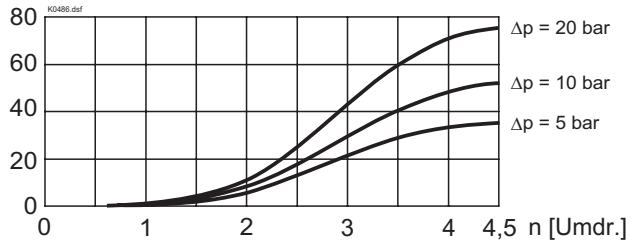
$\Delta p = f(Q)$  Pressure loss/flow characteristics

$\Delta p$  [bar]

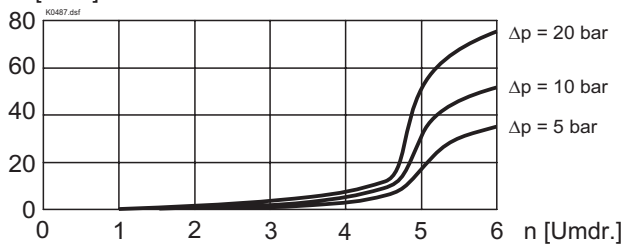


1. Restriction in A or B
2. Restriction in P or T

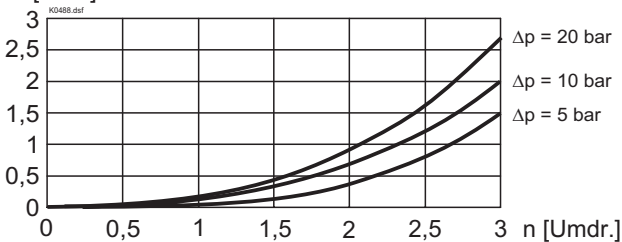
$Q = f(n)$  Volume flow adjustment characteristics  
(Standard ADRA, B, AB6)



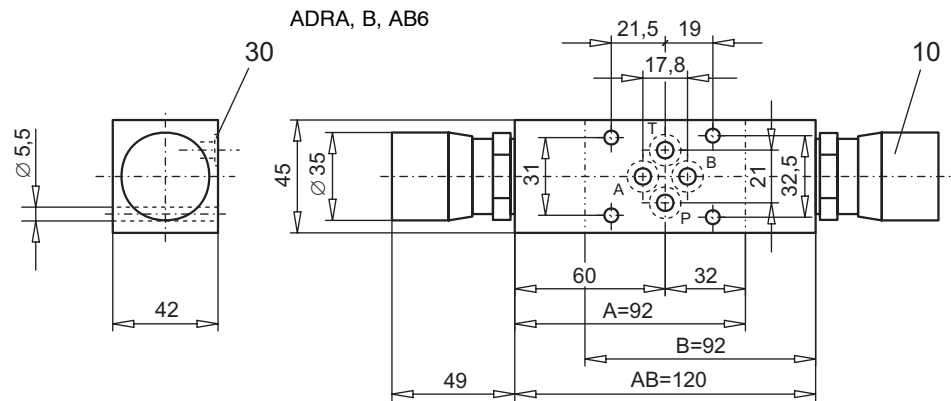
$Q = f(n)$  Volume flow adjustment characteristics  
(Precision throttle)



$Q = f(n)$  Volume flow adjustment characteristics  
(Precision throttle)

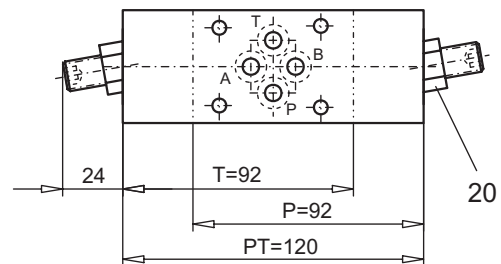


**DIMENSIONS**



ADRP, T, PT6:

The throttle spindle is not secured against being unscrewed.



Technical explanation see data sheet 1.0-100E

**PARTS LIST**

Position	Article	Description
10	114.1201	Turning knob
20	153.1602	Hexagon nut 0,8D M12
30	160.2093	O-ring ID 9,25x1,78