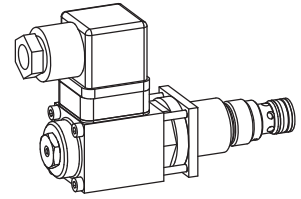


**Proportional pressure relief valve  
Screw-in cartridge**

- Pilot operated
- $Q_{max} = 25 \text{ l/min}$
- $p_{max} = 350 \text{ bar}$
- $p_{Nmax} = 315 \text{ bar}$

**M18x1,5**  
 ISO 7789

**DESCRIPTION**

Pilot operated proportional pressure relief valve as a screw-in cartridge with a thread M18x1,5 for cavity according to ISO 7789. 4 standard pressure levels are available: 20, 100, 200 and 315 bar. Adjustment by a Wandfluh proportional solenoid (VDE standard 0580). The cartridge and the solenoid made of steel are zinc coated and therefore rust-protected.

**FUNCTION**

When the operating pressure set by the proportional solenoid is reached, the main spool opens and connects the protected line with the return line to the tank. The back pressure in T (2) influences the pressure in P (1). This pilot operated proportional pressure relief valve can be adjusted very sensitively. To control the valve proportional amplifiers are available from Wandfluh (see register 1.13).

**APPLICATION**

The valve has its application in hydraulic systems, in which the pressure frequently has to be changed. The facility for remote control and signal processing from process control systems enable elegant, comfortable solutions to problems. Installation of the screw-in cartridge in control blocks as well as in the Wandfluh sandwich plates (vertical stacked systems) and flange valves of the NG3-Mini types. (Please note the separate data sheets in register 2.3). Cavity tools are available for machining the cavities in steel and aluminium (hire or purchase). Please refer to the data sheets in register 2.13.

**CONTENT**

GENERAL SPECIFICATIONS .....	1
HYDRAULIC SPECIFICATIONS .....	1
ELECTRICAL SPECIFICATIONS .....	1
SYMBOL .....	1
CHARACTERISTICS .....	2
DIMENSIONS/ SECTIONAL DRAWINGS .....	2
PARTS LIST .....	2
ACCESSORIES .....	2

**TYPE CODE**

	B	V	P	PM18	-		-		#	
Pressure relief valve										
Pilot operated										
Proportional										
Screw-in cartridge M18x1,5										
Standard nominal pressure range:	$p_N = 20 \text{ bar}$	<input type="text" value="20"/>								
	$p_N = 100 \text{ bar}$	<input type="text" value="100"/>								
	$p_N = 200 \text{ bar}$	<input type="text" value="200"/>								
	$p_N = 315 \text{ bar}$	<input type="text" value="315"/>								
Standard nominal voltage:	$U_N = 12 \text{ VDC}$	<input type="text" value="G12"/>								
	$U_N = 24 \text{ VDC}$	<input type="text" value="G24"/>								

Design-Index (Subject to change)

**GENERAL SPECIFICATIONS**

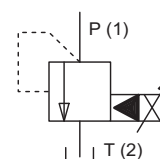
Description	Pilot operated proportional pressure relief valve
Construction	Screw-in cartridge for cavity to ISO 7789
Operations	Proportional solenoid
Mounting	Screw-in thread M18x1,5
Ambient temperature	-20...50°C
Mounting position	any
Fastening torque	$M_D = 30 \text{ Nm}$ for screw-in cartridge $M_D = 1,2 \text{ Nm}$ (qual. 8.8) for solenoid screws
Weight	$m = 0,36 \text{ kg}$

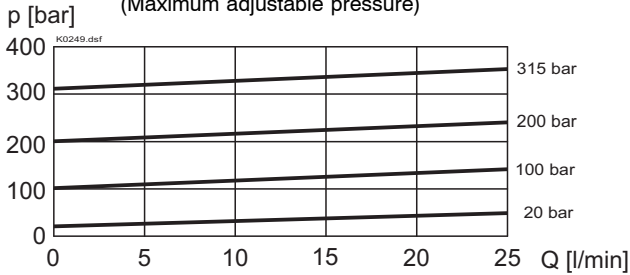
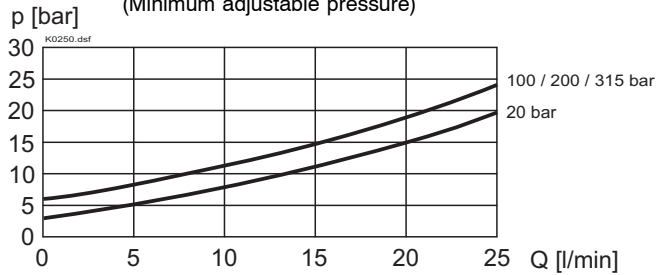
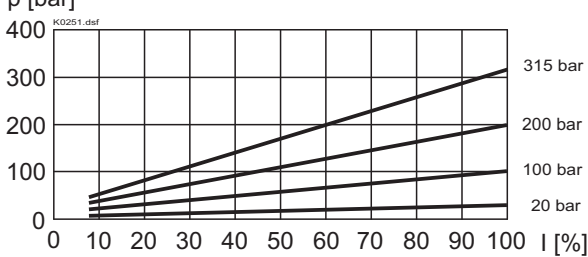
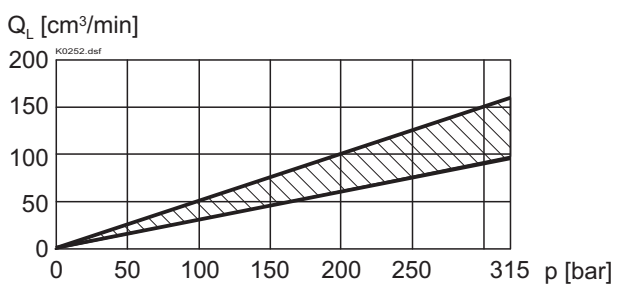
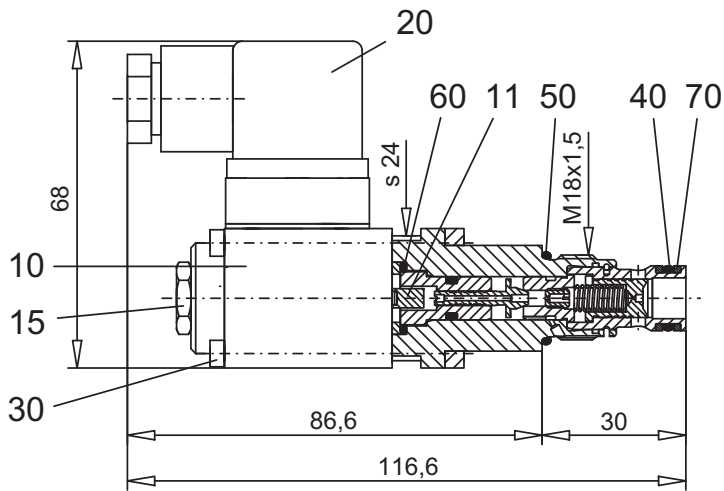
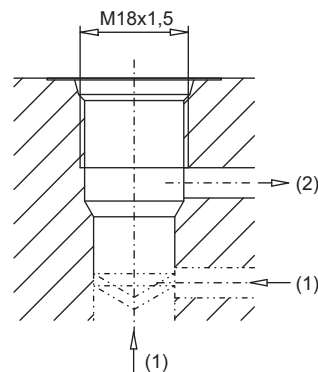
**HYDRAULIC SPECIFICATIONS**

Fluid	Mineral oil, other fluid on request
Contamination efficiency	ISO 4406:1999, class 18/16/13 (Required filtration grade $\beta_{6...10} \geq 75$ ) see data sheet 1.0-50/2
Viscosity range	12 mm <sup>2</sup> /s...320 mm <sup>2</sup> /s
Fluid temperature	-20...+70°C
Peak pressure	$p_{max} = 350 \text{ bar}$ $p_{Tmax} = p_P + 80 \text{ bar}$
Nominal pressure ranges	$p_N = 20 \text{ bar}, p_N = 100 \text{ bar},$ $p_N = 200 \text{ bar}, p_N = 315 \text{ bar}$
Volume flow	$Q = 0,3...25 \text{ l/min}$
Leakage volume flow	see characteristics
Repeatability	$\leq 1 \% *$
Hysteresis	$\leq 2 \% *$
	* at optimal dither signal

**ELECTRICAL SPECIFICATIONS**

Construction	Proportional solenoid, wet pin push type, pressure tight.	
Standard-Nominal voltage	$U_N = 12 \text{ VDC}$	$U_N = 24 \text{ VDC}$
Limiting current	$I_G = 1080 \text{ mA}$	$I_G = 540 \text{ mA}$
Relative duty factor	100% DF (see data sheet 1.1-430)	
Protection class	IP 65 to EN 60 529	
Connection/Power supply	Over device plug connection to ISO 4400 / DIN 43 650 (2P+E)	
Other electrical specifications	see data sheet 1.1-90 (PI29V)	

**SYMBOL**


**CHARACTERISTICS** oil viscosity  $\nu = 30 \text{ mm}^2/\text{s}$ 
 $p = f(Q)$  Pressure volume flow characteristics  
 (Maximum adjustable pressure)

 $p = f(Q)$  Pressure volume flow characteristics  
 (Minimum adjustable pressure)

 $p = f(I)$  Pressure adjustment characteristics  
 ( $Q = 1 \text{ l/min}$ )

 $Q_L = f(p)$  Leakage volume flow characteristics

**DIMENSIONS / SECTIONAL DRAWINGS**

 Cavity drawing according to  
 ISO 7789-18-02-0-98

 For detailed cavity drawing  
 and cavity tools see data  
 sheet 2.13-1001

**PARTS LIST**

Position	Article	Description
10	256.2453 256.2418	Proportional solenoid PI29V-G24 Proportional solenoid PI29V-G12
11	034.0111	Pin RD 4x10,1
15	253.8000	Mounted screw with integrated manual override HB4,5
20	219.2002	Plug (black)
30	246.0151	Socket head cap screw M3x50 DIN912
40	160.2093	O-ring ID 9,25x1,78
50	160.2156	O-ring ID 15,60x1,78
60	160.2120	O-ring ID 12,42x1,78
70	49.3137	Back up ring RD 10,6x13,5x1,4

**ACCESSORIES**

Cartridge built-in flange- or sandwich body

Flange body / sandwich plate

Proportional amplifier

Register 2.3

Register 1.13

Technical explanation see data sheet 1.0-100E