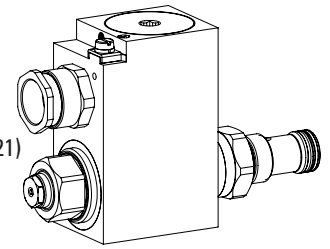


Proportional throttle cartridge

- ◆ direct operated
- ◆ $Q_{max} = 45$ l/min
- ◆ $Q_{Nmax} = 25$ l/min
- ◆ $p_{max} = 350$ bar

M22 x 1,5
ISO 7789

Ex db IIC T6, T4 Gb (Zone 1)
 Ex tb III C T80 °C, T130 °C Db (Zone 21)
 Ex db I Mb
 ⓧ II 2 G Ex db IIC T6, T4
 ⓧ II 2 D Ex tb III C T80 °C, T130 °C
 ⓧ I M2 Ex db I Mb
 Class I, Division 1, Group A, B, C, D T4
 Class II & III, Division I, Group E, F, G T4


DESCRIPTION

Direct operated proportional throttle valve in screw-in cartridge construction for cavity according to ISO 7789. With the solenoid deenergised, the control spool is held in the closed position (DN) or open position (DO) by a spring. The change of the electric current is followed by a proportional volume flow change. Very sensitive opening and closing characteristics and low hysteresis are characteristics of these valves. For the control, Wandfluh proportional amplifiers are available (see register 1.13). The pressure tight encapsulated Ex-protection solenoid coil prevents an explosion on the inside penetrating to the outside as well as an ignitable surface temperature.

APPLICATION

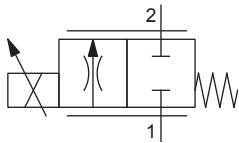
Proportional throttle valves are suitable for smooth control of movements in stationary or mobile systems. These valves are suitable for applications in explosion-hazard areas, open cast and also in mines. The screw-in cartridge is perfectly suitable for installation in control blocks. For machining the cartridge cavity in steel and aluminum blocks, cavity tools are available (hire or purchase). Please refer to the data sheets in register 2.13.

TYPE CODE

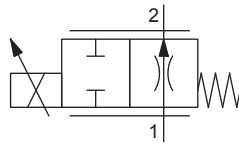
Throttle valve		D <input type="checkbox"/> B PM22 - <input type="checkbox"/> - <input type="checkbox"/> / <input type="checkbox"/> / <input type="checkbox"/> - <input type="checkbox"/> # <input type="checkbox"/>	
Normally closed	<input type="checkbox"/> N		
Normally open	<input type="checkbox"/> O		
Proportional, ex-protection execution Ex d			
Screw-in cartridge M22 x 1,5			
Nominal volume flow rate Q_N	6,3 l/min	<input type="checkbox"/> 6,3	
	10 l/min	<input type="checkbox"/> 10	
	25 l/min	<input type="checkbox"/> 25	
Nominal voltage U_N	12 VDC	<input type="checkbox"/> G12	
	24 VDC	<input type="checkbox"/> G24	
Nominal power P_N	9 W	<input type="checkbox"/> L9	Ambient temperature up to: 40 °C or 90 °C
	15 W	<input type="checkbox"/> L15	
Certification	ATEX, UKEX, IECEx, EAC, CCC, PESO	<input type="checkbox"/>	USA / Canada <input type="checkbox"/> UC-M187
		Australia <input type="checkbox"/> AU	
			India <input type="checkbox"/> PE
Sealing material	NBR	<input type="checkbox"/>	
	FKM (Viton)	<input type="checkbox"/> D1	
Design index (subject to change)			
2.6-535			

SYMBOL

„normally closed“ DN



„normally open“ DO


GENERAL SPECIFICATIONS

Designation	Proportional throttle valve
Construction	Direct operated
Mounting	Screw-in cartridge construction
Nominal size	M22 x 1,5 according to ISO 7789
Actuation	Ex-protection proportional solenoid
Ambient temperature	Operation as T6 -25...+40 °C (L9) Operation as T4 -25...+90 °C (L9) -25...+70 °C (L15)
Weight	1,95 kg
MTTFd	150 years

HYDRAULIC SPECIFICATIONS

Working pressure	$p_{max} = 350 \text{ bar}$
Maximum volume flow	$Q_{max} = 45 \text{ l/min}$
Volume flow direction	1 → 2
Leakage oil	On request
Nominal volume flow range	$Q_N = 6,3; 10; 25 \text{ l/min}$ at 10 bar valve pressure drop
Hysteresis	≤ 8 % at optimal dither signal
Fluid	Mineral oil, other fluid on request
Viscosity range	12 mm ² /s...320 mm ² /s
Temperature range fluid	Operation as T6 NBR -25...+40 °C (L9) FKM -20...+40 °C (L9) Operation as T4 NBR -25...+70 °C (L9 or L15) FKM -20...+70 °C (L9 or L15)
Contamination efficiency	Class 18 / 16 / 13
Filtration	Required filtration grade $\beta_{6...10} \geq 75$, see data sheet 1.0-50

CERTIFICATES

	Surface	Mining	Standard -25 °C to...	M248 Electronic
ATEX / UKEX	x	x	x	x
IECEX	x	x	x	x
CCC	x	x	x	x
EAC	x	x	x	x
Australia	x	x	x	
MA		x	x	x
USA / Canada	x		x	x
PESO	x		x	x

 The certificates can be found on www.wandfluh.com
ACTUATION

Actuation	Proportional solenoid, wet pin push type, pressure tight
Execution	MKY45 / 18x60 (Data sheet 1.1-183)
Connection	Cable gland for cable Ø 6,5...14 mm

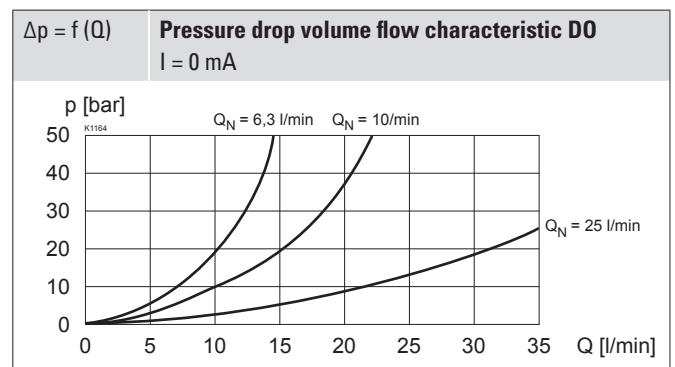
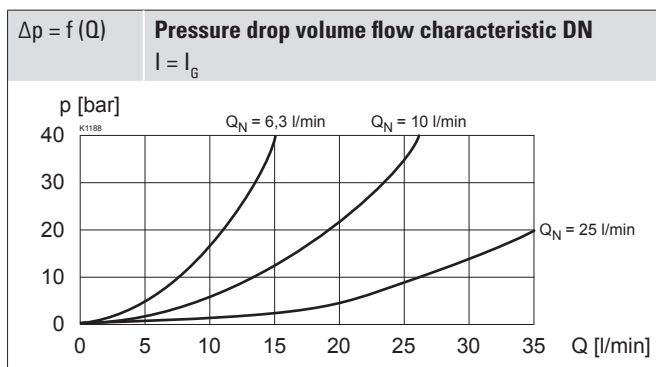
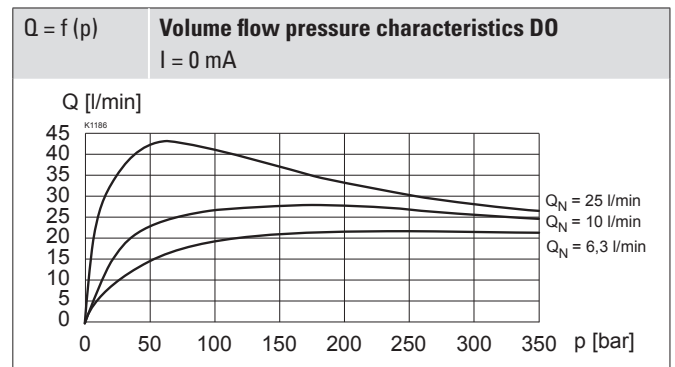
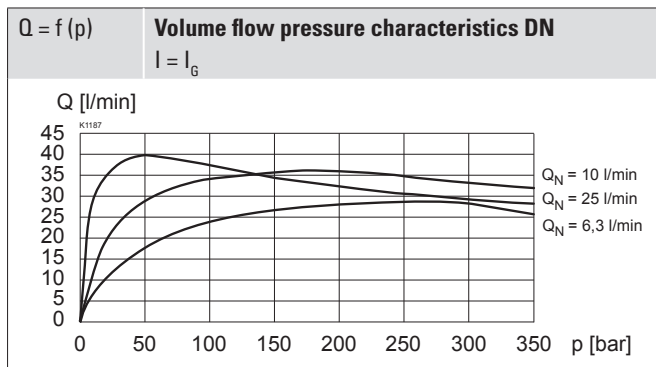
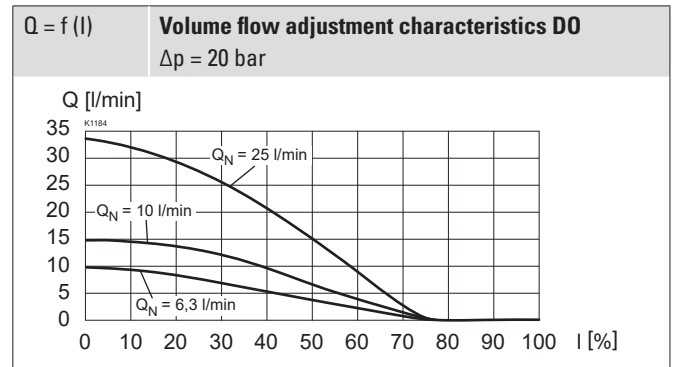
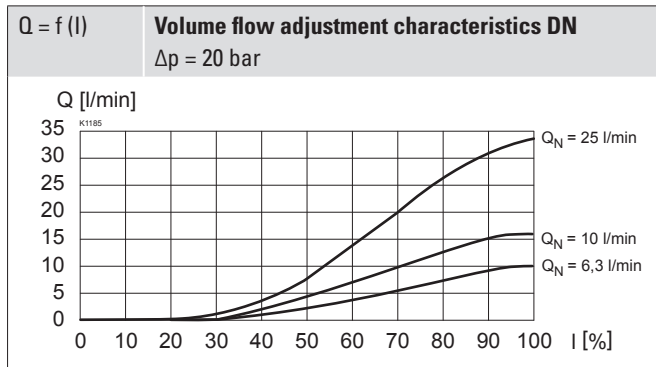
Attention! The UC execution is always supplied without cable gland

ELECTRICAL SPECIFICATIONS

Protection class	IP65 / 66 / 67
Relative duty factor	100 % DF
Voltage tolerance	± 10 % with regard to nominal voltage
Standard nominal voltage	12 VDC, 24 VDC
Limiting current at... °C	L9, 40 °C $I_G = 625 \text{ mA}$ (12 VDC) $I_G = 305 \text{ mA}$ (24 VDC) L15, 50 °C $I_G = 950 \text{ mA}$ (12 VDC) $I_G = 450 \text{ mA}$ (24 VDC) L15, 70 °C $I_G = 910 \text{ mA}$ (12 VDC) $I_G = 420 \text{ mA}$ (24 VDC)
Standard nominal power	9 W, 15 W
Temperature class	Nominal power 9 W: T1...T6 Nominal power 15 W: T1...T4

Note! Other electrical specifications see data sheet 1.1-183


PERFORMANCE SPECIFICATIONS

 Oil viscosity $\nu = 30 \text{ mm}^2/\text{s}$

ACCESSORIES

Proportional amplifier	Register 1.13
Flange body / sandwich plate NG4-Mini	Data sheet 2.6-720
Flange body / sandwich plate NG6	Data sheet 2.6-740
Threaded body	Data sheet 2.9-205
Technical explanations	Data sheet 1.0-100
Filtration	Data sheet 1.0-50

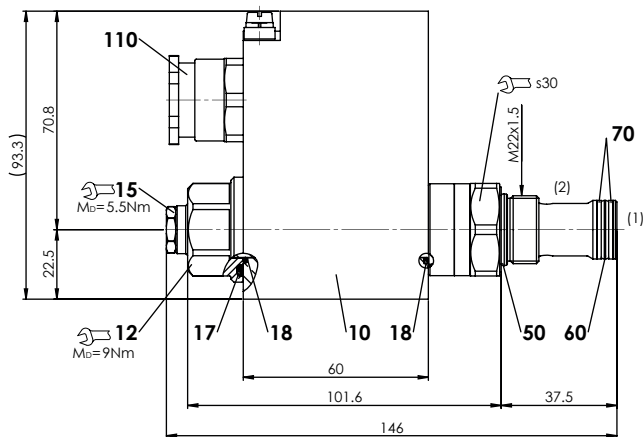
MANUAL OVERRIDE

HB4,5 as standard

SEALING MATERIAL

NBR or FKM (Viton) as standard, choice in the type code

DIMENSIONS



Dimensions of the solenoid coil see data sheet 1.1-183

PARTS LIST

Position	Article	Description
10	263.6...	Solenoid coil MK.45 / 18 x 60
12	154.2603	Knurled nut Ex M18 x 1,5 x 18
15	253.8000	Manual override HB4,5
110	111.1080	Cable gland M20 x 1,5
	251.3209	Seal kitD.PPM22/D.BPM22

Seal kit consisting of:

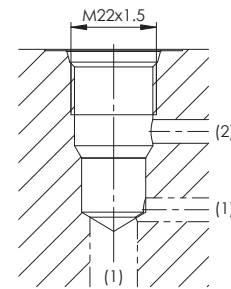
17	O-ring	ID 25,07 x 2,62
18	O-ring	ID 17,17 x 1,78
50	O-ring	ID 18,77 x 1,78
60	O-ring	ID 15,60 x 1,78
70	Back up ring	rd 16,1 x 19 x 1,4

INSTALLATION NOTES

Mounting type	Screw-in cartridge M22 x 1,5
Mounting position	Any, preferably horizontal
Tightening torque	$M_D = 50 \text{ Nm}$ Screw-in cartridge $M_D = 5 \text{ Nm}$ knurled nut

HYDRAULIC CONNECTION

Cavity drawing according to ISO 7789-22-01-0-98



Note!



For detailed cavity drawing and cavity tools see data sheet 2.13-1008

STANDARDS

Cartridge cavity	ISO 7789
Explosion protection	Directive 2014 / 34 / EU (ATEX)
Flameproof enclosure	EN / IEC / UL 60079-1, 31
Cable entry	EN 60079-0, 1, 7, 15, 31
Protection class	EN 60 529
Contamination efficiency	ISO 4406

SURFACE TREATMENT

- ◆ The cartridge body is gas-nitro-carburised
- ◆ The armature tube and the slip-on coil are zinc- / nickel-coated

COMMISSIONING

Attention!



The solenoid coil must only be put into operation, if the requirements of the operating instructions supplied are observed to their full extent. In case of non-observance, no liability can be assumed.