

## Spool valve

#### Flange construction

- ◆ pilot operated
- ◆ 4/2-way impulse execution detented
- ◆ 4/3-way with spring centred mid position
- ◆ 4/2-way with spring reset
- ◆ Q<sub>max</sub> = 160 l/min
- ◆ p<sub>max</sub> = 350 bar

### NG10 ISO 4401-05

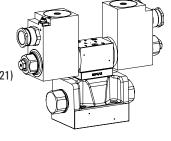
Ex db IIC T6, T4 Gb (Zone 1) Ex tb III C T80 °C, T130 °C Db (Zone 21) Ex db I Mb

(E) II 2 G Ex db IIC T6, T4

II 2 D Ex tb III C T80 °C, T130 °C

🖾 I M2 Ex db I Mb

Class I, Division 1, Group A, B, C, D T4 Class II & III, Division I, Group E, F, G T4



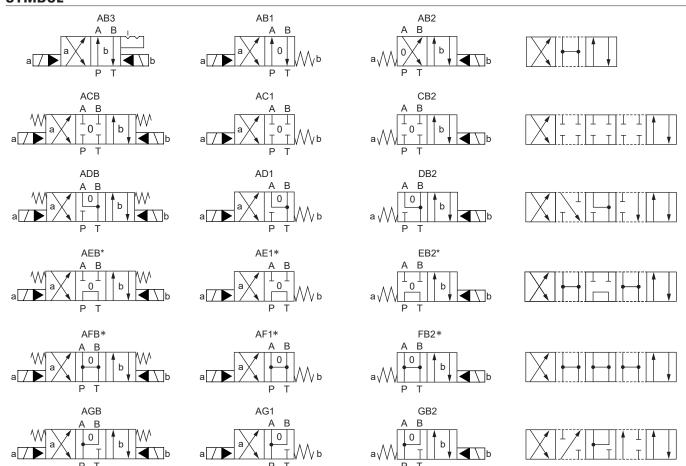
#### **DESCRIPTION**

Pilot operated 4-way valve in a 5 chamber system. The control of the pilot valve takes place electrically. Very compact construction with corresponding low weight. The hydraulic control of the pilot valve can be internal or external via an additional connection plate or the mounting interface depending on the type of pilot operation. Spool detented or with spring reset. The pressure tight encapsulated Ex-protection solenoid coil prevents an explosion on the inside penetrating to the outside as well as an ignitable surface temperature.

#### **APPLICATION**

Spool valves are mainly used for controlling direction of movement and stopping of hydraulic cylinders and motors. The direction of movement is determined by the position of the spool and its symbol. Pilot operated valves are used where large volume flows have to be controlled. Switching performance and leakage of the valves must be taken into account when designing the system. Solenoid spool valves are suitable for machine tools and handling systems of any kind.

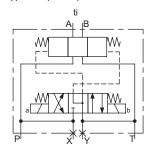
## **SYMBOL**

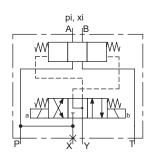


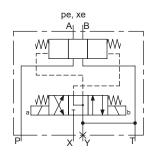
<sup>\*</sup> When the connections P and T are connected in the middle position, a back pressure cartridge is built in as standard in the case of internal pilot oil supply (ti/pi). If this back pressure valve is not used (0, according to the type code), it must be ensured that a pilot pressure of minnimum 4 bar is present. The pressure difference of this cartridge has to be added to the pressure difference of the main valve (see characteristics) which results in an overall value. Pilot control type xi is not available with a back pressure cartridge.

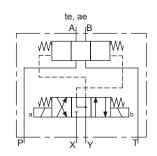


## Types of pilot operation









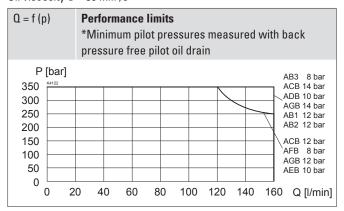
## **TYPE CODE**

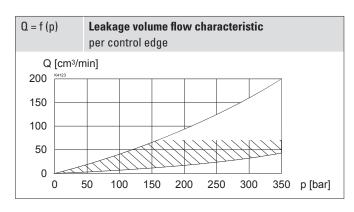
		WVY F A10 / # _
Spool valve, pilot operated, explosion proof		
Flange construction		
International standard interface ISO NG10		
Designation of symbols acc. to table		
Back pressure cartridge Standard only symbols AEB and AFB without back pressure cartridge	0	see notes Section symbols
Type of pilot operation:  Control oil Supply (x)  and drain (y)  (x) and (y) internally  via control plate:  (x) and (y) externally  (x) internally (y) externally  via mounting interface:  (x) and (y) externally  (x) externally (y) externally  (x) internally (y) externally  (x) internally (y) externally  (x) externally (y) internally	ti te pi pe ae xi xe	
Nominal voltage U <sub>N</sub> 12 VDC 24 VDC	G12 G24	115 VAC R115 230 VAC R230
Nominal power P <sub>N</sub> 9 W 15 W	L9 L15	Ambient temperature up to: 40 °C or 90 °C 70 °C
Certification ATEX. UKEX, IECEx, CCC, EAC Australia MA	AU MA	USA / Canada UC-M187 India PE
Sealing material NBR FKM (Viton)	D1	
Dampening orifices in control connections A and B without orifice orifice Ø 0,5 mm	Q 0,5	Provide for control pressure above 100 bar
Design index (subject to change)		
1.9-38		

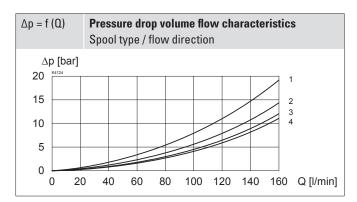


## **PERFORMANCE SPECIFICATIONS**

Oil viscosity  $v = 30 \text{ mm}^2/\text{s}$ 







	Volume flow direction				
Symbol	P - A	P - B	P - T	A - T	B - T
AB1 / AB2 / AB3	3	3	-	2	1
ACB / AC1 / CB2	3	3	-	2	1
ADB / AD1 / DB2	3	3	-	2	1
AEB / AE1 / EB2	3	3	1	2	1
AFB / AF1 / FB2	2	2	4	4	2
AGB/AG1/GB2	2	2	-	2	1

$\Delta p = f$ (	Q)	Pressure drop volume flow characteristic Back pressure cartridge (in addition to P-A or P-B of the main valve)								
	[bar]									
16										
12										
8 -										
4										
0										
0	20	) 4(	0 6	8 0	0 10	00 12	20 14	16	0 Q [l/	/min]

## Note!



\*Please ensure the minimum pilot pressure. Attention internal pilot connections: valves only switch when the pressure difference in the valve is high enough. Further details on request.



#### **GENERAL SPECIFICATIONS**

Designation	4/2-, 4/3-spool valve
Mounting	Flange construction
Nominal size	NG10 according to ISO 4401-05
Actuation	Electrical
Ambient temperature	Operation as T6 -25+40 °C (L9) Operation as T4 -25+90 °C (L9) -25+70 °C (L15) -40+70 °C (L15)
Weight	5,1 kg (1 solenoid) 6,8 kg (2 solenoids) 0,3 kg control plate 0,17 kg spacer plate
MTTFd	150 years

#### **ACTUATION**

Solenoid spool valve direct operated data sheet 1.3-24 WDYFA04-AB1 / AB2 for 4/2-way AB1 / AB2 WDYFA04-AD1 / DB2 for other 4/2-way WDYFA04-ADB for 4/3-way with spring centred mid position WDYFA04-ADB for 4/2-way impulse execution detented

Attention!

The UC execution is always supplied without cable gland



## **CERTIFICATES**

	Surface	Mining	Standard -25°C to	Z604 -40 °C to
ATEX / UKEX	х	х	Х	Х
IECEx	х	х	х	Х
CCC	х	х	х	Х
EAC	х	х	х	х
Australia	х	х	х	Х
MA		х	х	
USA / Canada	х		Х	Х
PES0	х		Х	Х

The certificates can be found on www.wandfluh.com

## **HYDRAULIC SPECIFICATIONS**

Working pressure	p <sub>max</sub> = 350 bar
Tank pressure	$p_{T_{max}} = 160$ bar (type of pilot operation te, pi, ae and xi)
	$p_{T_{max}} = 100$ bar (type of pilot operation ti, pe and xe)
Pilot pressure	$p_{v \text{ min}}$ : 814 bar, see performance limits $p_{v \text{ max}}$ = 350 bar for connection X (control plate)
	$p_{v max} = 200$ bar for connection X (mounting interface)
Pressure pilot oil drain	minimum lower by p <sub>v min</sub>
Maximum volume flow	Ω <sub>max</sub> = 160 l/min
Leakage oil	See characteristic and pilot valves
Fluid	Mineral oil, other fluid on request
Viscosity range	12 mm²/s320 mm²/s
Temperature range	Operation as T6
fluid	NBR -25+40 °C (L9)
	FKM -20+40 °C (L9)
	Operation as T4
	NBR -25+70 °C (L9 or L15)
	FKM -20+70 °C (L9 or L15) NBR 872 -40+70 °C (L15)
Contamination	Class 20 / 18 / 14
efficiency	01000 20 / 10 / 14
Filtration	Required filtration grade $\mbox{\ensuremath{\mathbb{G}}}$ 1016 $\geq$ 75, see data sheet 1.0-50

## **INSTALLATION NOTES**

Mounting type	Flange mounting 4 fixing holes for socket head screws M6 x 40
Mounting position	Any, preferably horizontal
Tightening torque	$M_D = 13.5 \text{ Nm} \pm 10 \%$ , quality min. 10.9
	$M_{\rm D} = 10.5 \text{ Nm} \pm 10 \%$ , quality 8.8:
	<ul> <li>maximum tank pressure without external connections: 80 bar</li> <li>maximum tank pressure and maximum pressure external connections: 35 bar</li> </ul>

Note!

The length of the fixing screw depends on the base material of the connection element.

## **SEALING MATERIAL**

NBR or FKM (Viton) as standard, choice in the type code

## **SURFACE TREATMENT**

## Standard:

-The main valve body, the pilot valve body, the armature tube, the slipon coil and the plug screw are zinc-nickel coated

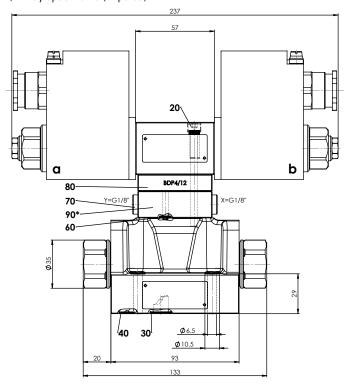
ISO 9227 (800 h) salt spray test

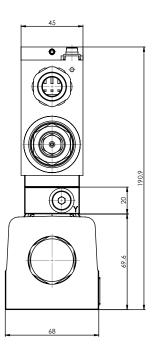


# **DIMENSIONS**

4/3-way spool valve (spring centring)

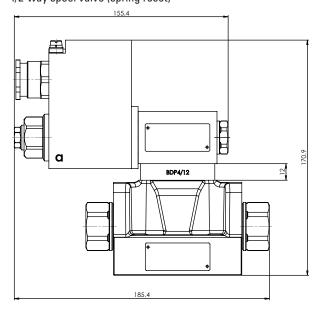
4/2-way spool valve (impulse)





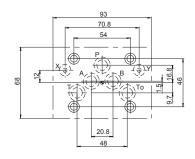
\* Pos.90 Control plate with type of pilot operation te, pi, pe only

4/2-way spool valve (spring reset)





# **HYDRAULIC CONNECTION**



# **PARTS LIST**

Position	Article	Description
20	246.2151	Socket head screw M5 x 50 DIN 912
	246.2171	Socket head screw M5 x 70 DIN 912
70	238.1405	Screw plug VSTI G1/8"-ED
80	173.1400	Spacer plate NG4 Mini
90	173.1500	Control plate NG4 Mini
	251.2923	Seal kit WV.FA10
30	O-rina	Seal kit consisting of: ID 12.42 x 1.78

30 O-ring ID 12,42 x 1,78 40 O-ring ID 7,65 x 1,78 60 O-ring ID 5,28 x 1,78

# **ACCESSORIES**

Fixing screws	Data sheet 1.0-60
Threaded subplates	Data sheet 2.9-40
Multi-station subplates	Data sheet 2.9-70
Horizontal mounting blocks	Data sheet 2.9-110
Technical explanations	Data sheet 1.0-100
Filtration	Data sheet 1.0-50

# **STANDARDS**

Explosion protection	Directive 2014 / 34 / EU (ATEX)
Flameproof enclosure	EN / IEC / UL 60079-1, 31
Cable entry	EN 60079-0, 1, 7, 15, 31
Mounting interface	ISO 4401-05
Protection class	EN 60 529
Contamination efficiency	ISO 4406