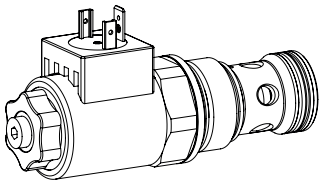
Solenoid operated poppet valve cartridge

- solenoid operated
- pilot operated
- normally open and normally closed
- 2/2-way
- Q_{max} = 150 l/min
- p_{max} = 350 bar

M33 x 2
ISO 7789



DESCRIPTION

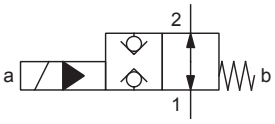
Pilot operated 2/2-way solenoid poppet valve in screw-in cartridge construction for cavity according to ISO 7789. The AB and CB execution is closed in the energised position, the BA and BC execution in the de-energised position. In this, the main spool closes practically leakage-free by means of the applied pressure.

APPLICATION

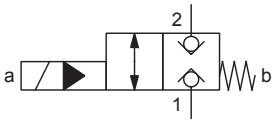
Wandfluh solenoid operated poppet valve cartridges are used where tight closing functions are essential like leakage-free load holding, clamping or gripping. For machining the cartridge cavity in steel and aluminum blocks, cavity tools are available (hire or purchase). Please refer to the data sheets in register 2.13.

SYMBOL

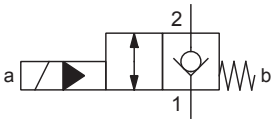
„Normally open" AB



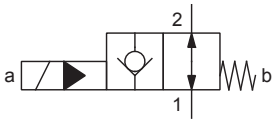
„Normally closed" BA



„Normally closed" BC



„Normally open" CB



TYPE CODE

S V S PM33- [ ] - [ ] / [ ] [ ] - [ ] [ ] # [ ]

Poppet valve

Pilot operated

Solenoid, Super

Screw-in cartridge M33 x 2

Designation of symbols acc. to table

Nominal voltage U_N

12 VDC	G12	115 VAC	R115
24 VDC	G24	230 VAC	R230
without coil	X5		

Slip-on coil

Metal housing, round	W	(only G12 and G24)
Metal housing, square	M	

Connection execution

Connector socket EN175301-803 / ISO 4400	D
Connector socket AMP Junior-Timer	J
Connector Deutsch DT04-2P	G

Sealing material

NBR	
FKM (Viton)	D1
NBR 872	Z604

Armature tube

with screw plug HB0		
with manual override	HB4,5	(only AB, CB)

Design index (subject to change)

1.11-2076

GENERAL SPECIFICATIONS

Designation	2/2-way poppet valve
Construction	Pilot operated
Mounting	Screw-in cartridge construction
Nominal size	M33 x 2 according to ISO 7789
Actuation	Switching solenoid
Ambient temperature	-25…+70 °C
Weight	0,7 kg
MTTFd	150 years

ACTUATION

Actuation	Switching solenoid, wet pin push + pull type, pressure tight
Execution	W.E37 / 16 x 40 (Data sheet 1.1-169) M.E35 / 16 x 40 (Data sheet 1.1-171)
Connection	Connector socket EN 175301 – 803 Connector socket AMP Junior-Timer Connector Deutsch DT04 – 2P

HYDRAULIC SPECIFICATIONS

Working pressure	p_{max} = 350 bar
Opening pressure	1,5 bar 1 → 2 version CB / BC 2,5 bar 1 → 2 version AB / BA 2,5 bar 2 → 1 version AB / BA
Maximum volume flow	Q_{max} = 150 l/min, see characteristics
Leakage oil	Poppet type, max. 0,15 ml / min (approx. 3 drops / min) at 30 cSt
Fluid	Mineral oil, other fluid on request
Viscosity range	12 mm²/s…320 mm²/s
Temperature range fluid	-25…+70 °C (NBR) -20…+70 °C (FKM)
Contamination efficiency	Class 20 / 18 / 14
Filtration	Required filtration grade ß 10…16 ≥ 75, see data sheet 1.0-50

ELECTRICAL SPECIFICATIONS

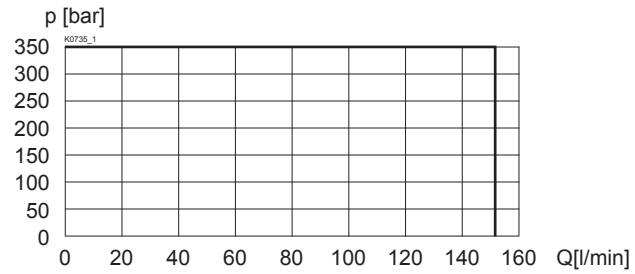
Protection class	Connection execution D: IP65 Connection execution J: IP66 Connection execution G: IP67 and IP69K
Relative duty factor	100 % DF, W.E37 only up to 50 °C
Switching frequency	5'000 / h
Service life time	10^7 (number of switching cycles, theoretically)
Voltage tolerance	± 10 % with regard to nominal voltage
Standard nominal voltage	12 VDC, 24VDC, 115 VAC, 230 VAC AC = 50 to 60 Hz, rectifier integrated in the connector socket

Note! Other electrical specifications see data sheet 1.1-169 (slip-on coil W) and 1.1-171 (slip-on coil M)

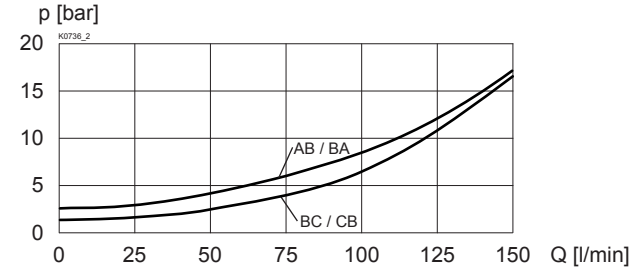
PERFORMANCE SPECIFICATIONS

Oil viscosity υ = 30 mm²/s

p = f (Q) **Performance limit**
Measured with nominal voltage -10%



Δp = f (Q) **Pressure drop volume flow characteristics**

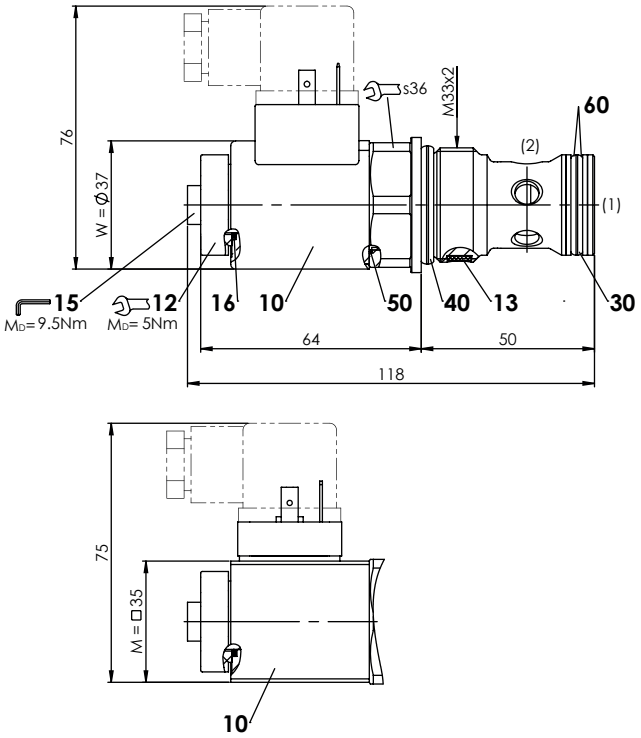


Switching times

	Type	Flow direction	Energised	De-energised
SVSPM33	AB	1→2	approx. 100 ms	approx. 60 ms
		2→1	approx. 100 ms	approx. 80 ms
	BA	1→2	approx. 30 ms	approx. 100 ms
		2→1	approx. 30 ms	approx. 100 ms
	BC	2→1	approx. 30 ms	approx. 70 ms
	CB	2→1	approx. 60 ms	approx. 70 ms

Note! The switching times depend on the volume flow, pressure and viscosity. In case of very large volume flows, the switching time for closing can get considerably longer.

DIMENSIONS



Position	Article	Description
10	206.2... 260.4...	W.E37 / 16 x 40 M.E35 / 16 x 40
12	154.2600	Knurled nut M16 x 1 x 9
13	212.0013	Plastic disc rd 7 x 1,5
15	239.2033	Screw plug HB0 (incl. seal)
17	160.2156	O-ring ID 15,60 x 1,78 (NBR)
30	160.2238 160.6238	O-ring ID 23,81 x 2,62 (NBR) O-ring ID 23,81 x 2,62 (FMK)
40	160.2298 160.6296	O-ring ID 29,82 x 2,62 (NBR) O-ring ID 29,82 x 2,62 (FMK)
50	160.1260	O-ring ID 26,00 x 1,00 (NBR)
60	049.8297	Backup ring PTSM rd 22,1 x 26,6 x 1,4

SEALING MATERIAL

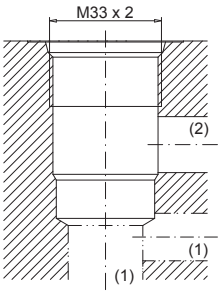
NBR or FKM (Viton) as standard, choice in the type code

SURFACE TREATMENT

◆ The cartridge body, the slip-on coil and the armature tube are zinc-nickel coated

HYDRAULIC CONNECTION

Cavity drawing according to ISO 7789–33–01–0–98



Note! For detailed cavity drawing and cavity tools see data sheet 2.13-1005

STANDARDS

Cartridge cavity	ISO 7789
Solenoids	DIN VDE 0580
Connection execution D	EN 175301 – 803
Protection class	EN 60 529
Contamination efficiency	ISO 4406

ACCESSORIES

Threaded body	Data sheet 2.9-2xx
Technical explanations	Data sheet 1.0-100
Filtration	Data sheet 1.0-50
Relative duty factor	Data sheet 1.1-430

INSTALLATION NOTES

Mounting type	Screw-in cartridge M33 x 2
Mounting position	Any, preferably horizontal
Tightening torque	M_D = 130 Nm for screw-in cartridge M_D = 5 Nm for Knurled nut

MANUAL OVERRIDE

Screw plug (HB0), no actuation possible.
Optionally HN (K) or HG (K) (pushing) resp. HZ (K) (pulling)
→ See data sheet 1.1-311

Attention! The manual override HZ (H91) cannot be retrofitted.

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